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Production cursors of lipopeptides families by some Bacillus spp.

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Abstract: The influence of voulme mean power dissipation (P_{VL}) and volumetric oxygen transfer coefficient ($k_L a$) as cursors on lipopeptides production types and levels were estimated for 8 Bacillus strains. The optimal oxygenation conditions for synthesis of lipopeptides families (surfactins, kurstakins, iturns and fengycins) by Bacillus strains are different. Surfactins and kurstakins production is clearly favoured at good oxygenation of the cells $(k_L a)$ more than 0.06 s⁻¹, while optimal fengycin and iturns production could be obtained at moderate oxygen supply ($k_L a = 0.01$ and 0.015 s⁻¹ respectively). The low (P_{VL}) could be sufficient for synthesis of each lipopeptide in small flasks. However, it is difficult to obtain similar productivities in higher volume flasks even at the corresponding higher (P_{VI}) . The maximum production of *B. amyloliquefaciens* FZB42 were 294, 62 and 210 mg.L⁻¹ surfactin, fengycin and mycosubtilin, respectivelly. B. amyloliquefaciens S499 were 872, 103 and 103 mg.L⁻¹ surfactin, fengycin and bacillomycin respectivelly. B. subtilis ATCC 21332 were 1060 and 226 mg.L⁻¹ of surfactin and plipastatin respectivelly. While, B. subtilis 168 has no production. The production of B. licheniformis ATCC 14580 strain was 358 mg.L⁻¹ of lichenysin, and *B. pumilus* was produced 642 mg.L⁻¹ of pumilacidin. Also, the strains of *B*. thuringiensis kurstaki and B. thuringiensis israelienne NRRL HD-522 were produced 102 and 62 mg.g⁻¹ cells respectively of kurstakin. Therefore, to scale-up production process from Erlenmeyer flasks to the fermentation on large-scal, this two cursors should be scrutinize ($k_L a$ and P_{VL}) as indicators for bioreaction direction.

Key words : Lipopeptides, *Bacillus* spp., oxygen supply $(k_L a)$, power dissipation (P_{VL}) .

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