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## **Experimental Investigations on Material Characteristics of IN-SITU AL 6082- TIB<sub>2</sub> Composites**

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**Abstract:** Aluminium based metal matrix composites (MMCS) are advanced materials having the properties of high specific strength and modulus, greater resistance, high elevated temperature and low thermal expansion co efficient. These composites are widely used industries like aerospace, defence, automobile, biomaterials as well as sports etc. In present work aluminium alloy reinforced with TiB<sub>2</sub> MMCs materials are prepared by using stir casting technique have cost advantages over the composites made by other. For Producing TiB2, two halide salts namely KBF4 and KTiF6 are used. Two different volume fractions (0% and 9%) of particulate TiB<sub>2</sub> are used in production of aluminium matrix composite at 750°C. An X-ray diffract meter is used to confirm the presence of TiB<sub>2</sub> as well as to estimate quantitatively the weight percentage of TiB<sub>2</sub> particles in the composite for the various reaction holding times. Microstructures of the composites are studied by Scanning Electron Microscopy (SEM). The Mechanical property of the metal matrix composites was studied. The addition of TiB<sub>2</sub> particles results in increased mechanical properties, such as tensile and hardness.

**Key words:** Metal matrix composites; Aluminium; TiB<sub>2</sub> and Stir casting.

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