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Optimization of Biodiesel Production from *Ceiba Pentandra* (Kapok Seed Oil) Using Response Surface Methodology Assisted by Ultrasonic Energy Method

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Abstract : Application of ultrasonic energy-assisted biodiesel production method from *Ceiba pentandra* (Kapok seed oil KSO) catalyzed by KOH catalyst was studied at different conditions. Response Surface Methodology (RSM) based on central composite rotatable design (CCRD) was employed to optimize the four important process parameters such as methanol/oil molar ratio (X₁), KOH catalyst concentration (X₂), reaction time (X₃) and reaction temperature (X₄) for transesterification of KSO oil using ultrasonic energy. The results of the experimental matrix were analyzed. It was found that the optimal reaction parameters were found to be methanol/oil molar ratio (10.29 mol/mol), KOH catalyst concentration (1.55wt %), reaction time (32.37 min) and reaction temperature (38.45°C) for a biodiesel yield of 99.40%. The determined properties of KSO biodiesel were within the recommended biodiesel standards limits.

Keywords: Biodiesel, Transesterification, RSM.

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